

# TECHNICAL DATA SHEET

## ROMILOY<sup>®</sup> 1035/04 F

# ROMIRA

PC/ABS, injection moulding grade, easy-flowing, high-impact

PROPERTY	Test Method	Condition	Unit	Value*
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### MECHANICAL.....

Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	2,100
Tensile Strength	DIN EN ISO 527	50 mm/min 23 °C	MPa	52
Elongation at Break	DIN EN ISO 527	50 mm/min 23 °C	%	> 30
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	2,000
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	75
Flexural Strength at 3.5% Strain of the outer Fiber	DIN EN ISO 178	2 mm/min 23 °C	MPa	70
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m <sup>2</sup>	45
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm -30 °C	kJ/m <sup>2</sup>	30
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m <sup>2</sup>	n.b.
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm -30 °C	kJ/m <sup>2</sup>	n.b.

### PHYSICAL.....

Density	DIN EN ISO 1183	23 °C, 50 % RH	g/cm <sup>3</sup>	1.13
Water Absorption	DIN EN ISO 62	23 °C, 50 % RH, 24 h	%	0.2

### THERMAL.....

Heat deflection temperature (HDT/A)	DIN EN ISO 75-1	1,8 MPa	°C	103
Heat deflection temperature (HDT/B)	DIN EN ISO 75-1	0,45 MPa	°C	122
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	125
Melt Mass-Flow Rate (MFR)	DIN EN ISO 1133	260 °C, 5 kg	g/10 min	28
Thermal Coefficient of Linear Expansion	ISO 11359-2	23 °C - 55 °C	10 <sup>-4</sup> · K <sup>-1</sup>	0.85
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.4 - 0.7
Flammability (own test)	UL94	1.5 mm	--	HB
Burning Rate	DIN 75200	3 mm	mm/min	< 100

\* = The given values are guide values only and no binding minimal values or product specifications. Factors as the mould design, processing conditions and colouring of the product may influence the properties. The information is given in good faith and based on our current knowledge, but the actual application is beyond our control. Thus the processors is responsible for carrying out their own tests and experiments. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed.

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